



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-616-015
Job Sheet 195901



Part No: D350-616-015

Job Qty: 2 pcs

Part Name: Deck Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/31/19

Job Tracking No:

Due Date: 7/2/19

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV H IPP Rev:C Removed Manufacturing 05-12-05 JLM IPP Rev:D Add D3494-1 05-12-05 JLM IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN REV:F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG005 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	7/2/19		0.00	0.00	Packaging 1 - 1		O.R.
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
mail: sales@dartaero.com
www.dartaerospace.com

Container No: S192868



Part: D350-616-015

Job No: 195901

Serial No/Batch: S192868

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-10 Issue 1, FAA STC SR004051

					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	2 pcs	7/2/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
130 Packaging 3-1 - Stock - B4B	2 pcs	7/2/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	2 pcs	7/2/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	2 pcs	7/2/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

DAS
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JUN 27 2019

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Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location: 6027)
 140 - (QC21- Final Inspection - Work Order Release)

010298

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2344 ST 225 A	Deck Plate Aft	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	\$176517
D2348 ST 006	Wearplate (Key Way)	8 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	\$138279
D2353 ST 225 A	Stiffener	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	\$170713
D2364 ST 225 A	Deck Plate Fwd	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	\$170449
D2365 ST 006	Wearplate Pip Pin	4 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	\$160866
D2369-1	Locator Plate	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	\$191450
D2369-3	Locator Plate	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	\$191580
D4780-041 ST 115	Fwd Cover Mounting Bracket Assembly	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	\$172214
D5387-041 ST 160	Aft Cover Mounting Bracket Assembly	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	\$176983
D5388-1 ST 224 B	Stub Cover	2 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	\$165349
MS20426AD4-5	Rivet ST 311	50 Ea (25 ea) ✓	110-Packaging 1 - Pick Kit	\$083538
MS20426AD4-6	Rivet ST 311	50 Ea (25 ea) ✓	110-Packaging 1 - Pick Kit	\$093088
MS20426AD5-7	Rivet ST 311	12 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	\$153848
MS20426AD5-8	Rivet ST 311	12 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	\$14136199-40
MS20601-AD4W2	Rivet ST 308	30 Ea (15 ea) ✓	110-Packaging 1 - Pick Kit	\$185036
MS20601-AD4W3	Rivet ST 308	60 Ea (30 ea) ✓	110-Packaging 1 - Pick Kit	\$185486
MS21042L3	Nut ST 303	12 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	\$166712
MS24693-C273	Screw ST 287	12 Ea (6 ea) ✓	110-Packaging 1 - Pick Kit	\$141238
MS24693-C48	Screw ST 287	44 Ea (22 ea) ✓	110-Packaging 1 - Pick Kit	\$162898
MS35207-263	Screw ST 270	16 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	\$135803
NAS1149D0363J	Washer ST 266A ST 264	26 Ea (13 ea) ✓	110-Packaging 1 - Pick Kit	\$162884

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D2344	2	12	0
	D2348	8	12	0
	D2353	2	5	0
	D2364	2	7	0
	D2365	4	25	0
	D2369-1	2	0	0
	D2369-3	2	0	0
	D4780-041	2	4	0
	D5387-041	2	8	0
	D5388-1	2	3	0
	MS20426AD4-5	50	959	0
	MS20426AD4-6	50	1,397	0
	MS20426AD5-7	12	813	0
	MS20426AD5-8	12	1,823	0
	MS20601-AD4W2	30	227	0
	MS20601-AD4W3	60	421	0
	MS21042L3	12	2,024	0
	MS24693-C273	12	131	0
	MS24693-C48	44	398	0
	MS35207-263	16	395	0
	NAS1149D0363J	26	1,446	0

Part Specifications

Specifications could not be found.

Plex 5/31/19 1:54 PM Dart.Guerin.Kimberley

QTY -011	QTY -013	QTY -015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		1	D5387-041	AFT COVER MOUNTING BRACKET ASSY (REPLACES D4779-041)
		1	D5388-1	STUB COVER (REPLACES D4778-1 AND D3494-1)
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		7	MS35207-263	SCREW
		13	NAS1149D0363J	WASHER (or AN960JD10)

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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 16.03.11
CERT. NO.: SH96-10
ISSUE NO.: 3

H	D5387-041 AND D5388-1 WERE D4779-041 AND D4788-1; REVISED SHT 3; ADDED TRIM NOTE ON SHEET 10. REASON: PAR15-415 AND PAR15-467.	MB	16.03.11
G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1), UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	ASS	DRAWING NO.	REV. H
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED		TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	16.03.11	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Change Record

PAGE 1 OF 1

Part Number: D350-616-015

Description: DECK PLATE

[illegible]